AMENDMENT NO. 1 SEPTEMBER 2021

TO

IS 3771 : 2019 TEXTILES — LONG CLOTH, COTTON KHADI, BLEACHED — SPECIFICATION

(Second Revision)

(*Page* 1*, Table* 1) — Substitute the following for the existing:

'Table 1 Constructional Particulars and Breaking Load Requirements for Long Cloth, Cotton Khadi, Bleached

(*Clauses* 4.1 *and* 5.1)

	Count of Yarn (for Guidance only) Universal Count (Cotton Count)		**Ends/dm**	**Picks/dm**	**Mass, g/m²**	**Breaking Load (on 10.0 × 20 cm Strips), N**	
	Warp	Weft				Warp	Weft
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	37 tex (16^s)	49 tex (12^s)	174	174	160	392	372
Tolerance, percent	—	—	± 5	± 10	± 10	-10	-10
						←(*see* Note)→	
Method of Test	IS 3442	IS 3442	IS 1963	IS 1963	IS 1964	IS 1969 (Part 1)	IS 1969 (Part 1)

NOTE — Any increase in values of mass (g/m²) or breaking load beyond positive tolerance shall not be a cause of rejection of the fabric.

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(TXD 08)

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